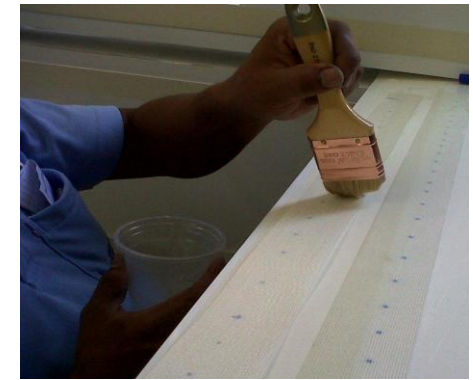


Work Instruction	WI – RS 100 Fit out Instructions		Updated	Page:
		Version 2.13	04.2.14	1

Slot Gasket Part 1

- Sand Gasket area with coarse sand paper
- File out rear of case as per photo
- Clean with Acetone
- Pull CB Out
- Dry fit each gasket half and trim as required. A 1mm gap should exist between the gasket and centreboard. You will have to cut the gasket
- Mark the inner edge of the recess on the shiny side of the gasket with a magic marker
- Trim the bristles on a 1" brush in half
- Apply 11ml of Sika Primer 215 to the textured side of the gasket in the area you marked with the previous step
- Allow Primer to dry
- Mask up gasket area
- Mask up Centre Board



QC Points

- ⚠ Only sand gasket recess (no scratches on hull)
- ⚠ Fit of gasket around the Board is tight
- ⚠ No primer on non bonded part of gasket

Tools

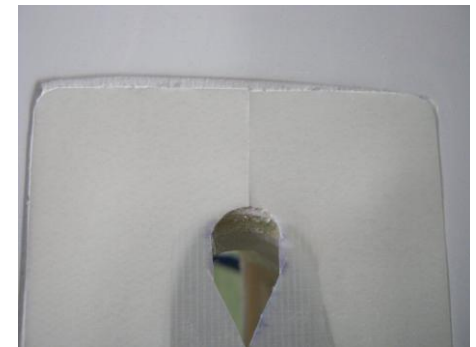
- Scissors
- Masking Tape
- Sand Paper
- Air Grinder
- Acetone and cloth
- Magic Marker
- 11ml Sika Primer 215
- 1" brush
- Plastic Cup
- Small syringe

16/8/12 Last up dated

Work Instruction	WI – RS 100 Fit out Instructions		Updated	Page:
		Version 2.13	04.2.14	2

Slot Gasket Part 2

- Apply Sika 252 to recess area
- Smooth Sika around the required area
- Pull the Centre Board out and fit both gaskets
- Firmly press the gasket into place. Use a smooth flat object to press the gasket into position
- Remove Masking Tape from gasket surround
- Clean up area with Acetone and cloth.
- Secure Centre Board so it cannot be moved for at least 2hrs
- Once Sika is dry trim the gasket to match the rear cut out
- Remove masking Tape from Centre Board and clean with Acetone
- Test board rotation and gasket release when board is up.
- Clean whole area with Acetone and cloth.



QC Points

- ⚠ Rear cut out neat
- ⚠ No excess Sika on Centre Board or hull
- ⚠ Gasket releases off Centre Board when rotated up

Tools

- Cutter
- 100ml Sika 252 (or 292 if the marine product is available)
- Acetone and cloth

16/8/12 Last up dated



Work Instruction	WI – RS 100 Fit out Instructions		Updated	Page:
		Version 2.13	04.2.14	3