

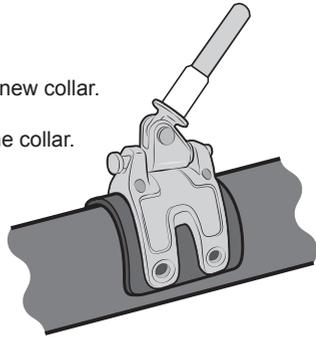
**RS**  
**700** Gooseneck Upgrade

5)



Dry fit the new metalwork and the new collar.

Mark the position of the holes in the collar.



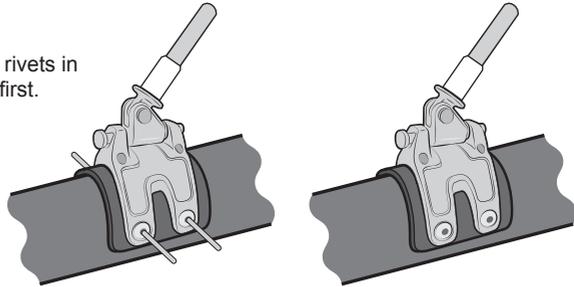
6)

Remove the collar from the mast and drill the holes using the 5mm or 3/16 drill bit.



7)

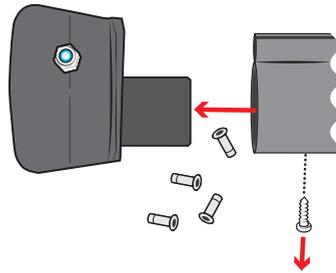
Refit the part, placing all four rivets in position before 'popping' the first.



Do not substitute the rivets. These are non-standard rivets measuring 4.8mm x 20mm and are designed for a material thickness of 10mm.

8)

Detach the mast head fitting to remove the waste parts and refit.



**RS**  
**700**  
Gooseneck Upgrade V1

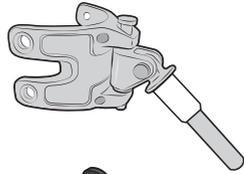


PLEASE FOLLOW INSTRUCTIONS IN CORRECT ORDER

**RS**  
**700**

**Pack contents:**

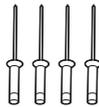
Replacement gooseneck



Replacement collar



4 x Rivets



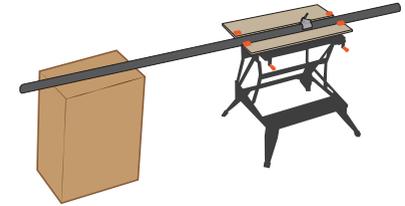
**Tools required:**

Drill, 7mm drill bit  
5mm or 3/16 drill bit  
5mm Pin Punch or similar  
Rivet gun  
Hammer  
Work Bench or Vice

**RS**  
**700** Gooseneck Upgrade

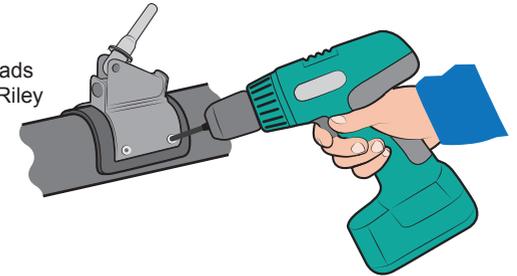
1)

Clamp the mast securely in a workmate or vice. Make sure you support the end.



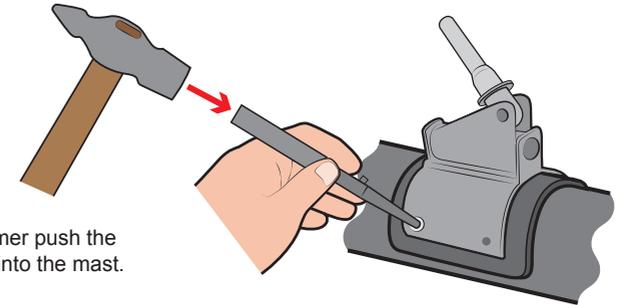
2)

Using the 7mm drill bit, drill off the heads of the 4 rivets that attach the current Riley part to the mast.



3)

Using the punch and hammer push the remaining part of the rivet into the mast.



4)

Remove the original Riley part and the original carbon collar.

