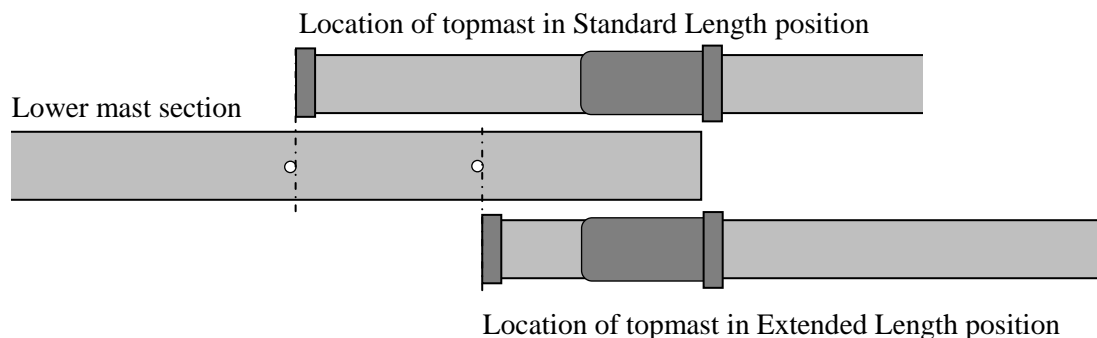


**General**

These instructions apply to Seldén Kit X-1088-10, which introduces an option to extend mast length at the join.

**Kit contents:**

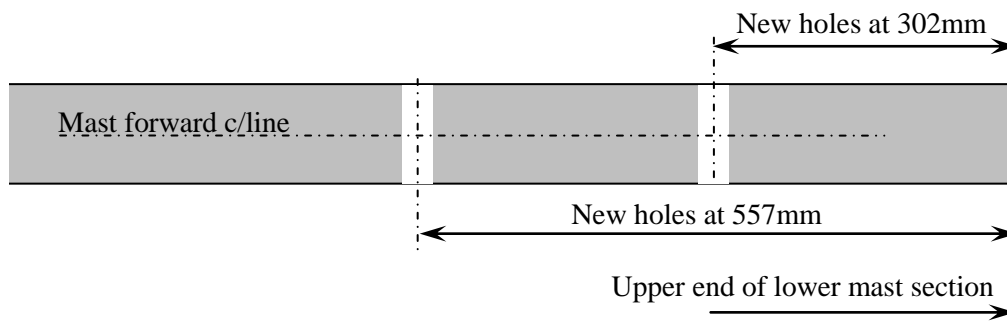
165-013	Clevis pin $\varnothing 6\text{mm}$
301-528	Split ring
595-953-E	Instructions

**Tools required:**

Drill, drill bits  $\varnothing 3.2\text{mm}$  (1/8") &  $\varnothing 6.4\text{mm}$  (1/4"), masking tape, Vaseline®.

**Method**

1. Lay the lower mast section on a non abrasive working surface and hold secure.
2. Apply turns of masking tape on the section, centred at 302mm & 557mm from the upper end.



3. Mark the tapes with the new hole positions on the forward centreline at 302mm & 557mm.
4. Using the 3.2mm drill bit, make pilot holes at the marks, then continue through to the aft wall. Change to the 6.4mm drill and enlarge all holes.
5. Remove the tape and clean away any debris.
6. Smear Vaseline® on the newly cut surfaces, and on the new clevis pin.